

Work Order ID 50872

July 23, 2009 9:46:43 AM



Page 1

Item ID: D2581

Revision ID: A1

Item Name: Mounting Bracket

Start Date: 7/24/2009 Start Qty: 32.00

Required Date: 7/28/2009 Req'd Qty: 32.00

Accept



Setup Start



Stop



Cust Item ID:



Customer:

Reference:

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr Revision Nbr

D2581 Rev A1

100

0.00

FLOW WATER JET

Waterjet

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 12-

Deburr if necessary

110

0.00

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

0.00

Quality Control

120

0.00

QC8- Inspect parts - second check

0.00

QC

0.00

Quality Control



Cust Item ID:



Customer:



Date:

Date:

48

B 9-7-24

Deburr M-h 09/07/27

B 9-7-24

canteen
48 f

2) 8/27/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50872

July 23, 2009 9:46:44 AM



Page 2

Item ID: D2581

Revision ID: A1

Item Name: Mounting Bracket

Start Date: 7/24/2009 Start Qty: 32.00

Accept



Setup Start



Required Date: 7/28/2009 Req'd Qty: 32.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



NC BRAKE

0.00

Brake NC

Memo

0.00

Brake NC

Form as per Dwg D2581 using CNC Brake

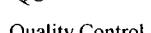
140



QC5- Inspect part completeness to step on W/O

0.00

QC



Memo

0.00

Quality Control

=> 50872/30

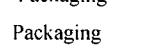
checked
748 ✓

150

Identify as per dwg & Stock Location: Brake

0.00

Packaging



Memo

0.00

Packaging

P1 09-07-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 50872

July 23, 2009 9:46:44 AM



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Item ID: D2581

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Mounting Bracket

Start Date: 7/24/2009 Start Qty: 32.00



Cust Item ID:

Required Date: 7/28/2009 Req'd Qty: 32.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0967/31 HJ

31-07-09 BT

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

July 23, 2009 9:46:43 AM

Work Order ID: 50872



Parent Item: D2581RevA1



Parent Item Name: Mounting Bracket

Start Date: 7/24/2009

Required Date: 7/28/2009

Comments:

Start Qty: 32.00

Required Qty: 32.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		100	sf	108.5733	0.6299			

304/316 0.125 Sheet



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

MAT	108.5732632
-----	-------------

111018

108.573263

111018

18 9-7-04

48

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	56872
Description: MOUNTING BRACKET	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>S</u>	Prototype Approval: <u>1/15</u>
Date: <u>9-7-24</u>	Date: <u>01/02/22</u>	Date: <u>1/15</u>

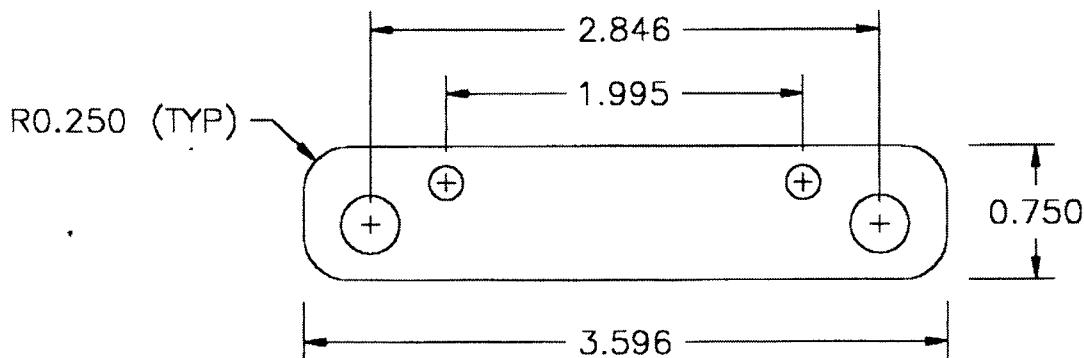
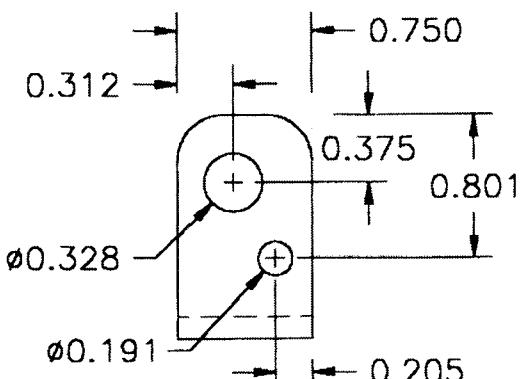
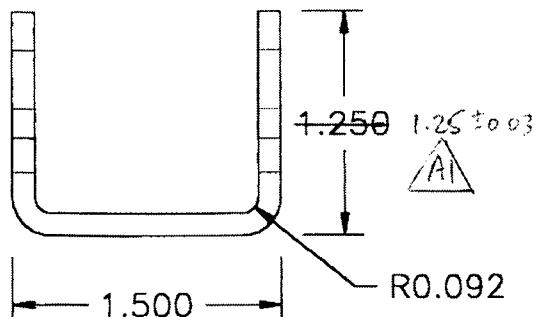
Rev	Date	Change	Revised by	Approved
A	...	New Issue	KJ/JLM	

DARTCOPY
RIGHT
RESERVED

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED Bun	APPROVED MM	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1

RELEASED
2001-05-14

AI 0405.14 CHANGE TOLERANCE ON 1.25 DIMENSION



MATERIAL: 304/316 SS 0.125 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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